



SAFETY DATA SHEET

1. Identification **Product identifier** HumiSeal Thinner 503 Other means of identification HumiSeal Europe Thinner 503 Product code Protective Coating Thinner for Printed Circuit Board Recommended use **Recommended restrictions** None known. Manufacturer/Importer/Supplier/Distributor information Manufacturer HUMISEAL EUROPE LTD. **Company name** Address HumiSeal 505 Eskdale Road Winnersh United Kingdom Telephone General Assistance 44 (0) 118 944 2333 Website www.humiseal.com E-mail europetechsupport@chasecorp.com Chemtrec USA 1-800-424-9300 **Emergency phone number** +1 703-741-5970 Chemtrec outside USA 2. Hazard(s) identification Category 2 **Physical hazards** Flammable liquids **Health hazards** Skin corrosion/irritation Category 2 Serious eye damage/eye irritation Category 2 Reproductive toxicity Category 2 Specific target organ toxicity, single exposure Category 3 narcotic effects Specific target organ toxicity, repeated Category 2 exposure Category 1 Aspiration hazard **Environmental hazards** Hazardous to the aquatic environment, acute Category 2 hazard Hazardous to the aquatic environment, Category 2 long-term hazard Not classified. **OSHA** defined hazards Label elements



Signal word

Hazard statement	Highly flammable liquid and vapor. May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure. Toxic to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. Call a poison center/doctor if you feel unwell. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish. Collect spillage.
Storage	Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.
Supplemental information	100% of the mixture consists of component(s) of unknown acute inhalation toxicity. 33.33% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 33.33% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
TOLUENE		108-88-3	60 - < 70
METHYL ETHYL KETONE		78-93-3	30 - < 40

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures	
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.
	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.
5. Fire-fighting measures	
	Weter for From Orders disside (000) Drucksmith and a series disside conditioned and the

Suitable extinguishing media Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Highly flammable liquid and vapor.
6. Accidental release meas	sures
Personal precautions	Keen unnecessary personnel away. Keen people away from and upwind of spill/leak. Eliminate all

protective equipment and emergency procedures	ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent product from entering drains.
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.
	Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Components	Туре	Value	
METHYL ETHYL KETONE (CAS 78-93-3)	PEL	590 mg/m3	
		200 ppm	
US. OSHA Table Z-2 (29 CFR 1910	.1000)		
Components	Туре	Value	
TOLUENE (CAS 108-88-3)	Ceiling	300 ppm	
	TWA	200 ppm	
US. ACGIH Threshold Limit Values	S		
Components	Туре	Value	
METHYL ETHYL KETONE (CAS 78-93-3)	STEL	300 ppm	
· · · · ·	TWA	200 ppm	
TOLUENE (CAS 108-88-3)	TWA	20 ppm	
US. NIOSH: Pocket Guide to Chem	nical Hazards		
Components	Туре	Value	
METHYL ETHYL KETONE (CAS 78-93-3)	STEL	885 mg/m3	
		300 ppm	
	TWA	590 mg/m3	
		200 ppm	
TOLUENE (CAS 108-88-3)	STEL	560 mg/m3	
		150 ppm	
	TWA	375 mg/m3	
		100 ppm	
ogical limit values			
ACGIH Biological Exposure Indice	es		
Components Value	Determinant	Specimen Sampling Time	

Components	Value	Determinant	Specimen	Sampling Time
METHYL ETHYL KETONE (CAS 78-93-3)	2 mg/l	MEK	Urine	*
TOLUENE (CAS 108-88-3)	0.3 mg/g	o-Cresol, with hydrolysis	Creatinine in urine	*
	0.03 mg/l	Toluene	Urine	*
	0.02 mg/l	Toluene	Blood	*

* - For sampling details, please see the source document.

Exposure guidelines

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TOLUENE (CAS 108-88-3)
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Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

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TOLUENE (CAS 108-88-3)
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Skin designation applies.

Appropriate engineering controls	Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.
	foundair and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection	Chemical respirator with organic vapor cartridge and full facepiece.
Skin protection Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	Chemical respirator with organic vapor cartridge and full facepiece.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

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Appearance	
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	-138.82 °F (-94.9 °C) estimated
Initial boiling point and boiling range	175.26 °F (79.59 °C) estimated
Flash point	15.8 °F (-9.0 °C) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or expl	losive limits
Flammability limit - lower (%)	1.3 % estimated
Flammability limit - upper (%)	10 % estimated
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	65.5 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	759.2 °F (404 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	0.84 g/cm3 estimated
Explosive properties	Not explosive.
Flammability class	Flammable IB estimated
Oxidizing properties	Not oxidizing.
Percent volatile	100 % estimated
Specific gravity	0.84 estimated
VOC	100 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Ammonia. Amines. Isocyanates. Caustics.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause damage to organs through prolonged or repeated exposure by inhalation. May cause drowsiness and dizziness. Headache. Nausea, vomiting.	
Skin contact	Causes skin irritation.	
Eye contact	Causes serious eye irritation.	
Ingestion	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.	
Symptoms related to the physical, chemical and toxicological characteristics	Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.	

Information on toxicological effects

Acute toxicity	May be fatal if swallowed and enters airways.	
Components	Species	Test Results
METHYL ETHYL KETONE (CAS 7	78-93-3)	
Acute		
Oral		
LD50	Rat	2300 - 3500 mg/kg
TOLUENE (CAS 108-88-3)		
<u>Acute</u>		
Oral		
LD50	Rat	2.6 g/kg
* Estimates for product may b	e based on additional component data not shown.	
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory or skin sensitization	1	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitizat	ion.
Germ cell mutagenicity	No data available to indicate product or any compon mutagenic or genotoxic.	ents present at greater than 0.1% are
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
IARC Monographs. Overall I	Evaluation of Carcinogenicity	
TOLUENE (CAS 108-88-3) 3 Not classifiable as to carcinogenicity to humans. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) Not regulated. US. National Toxicology Program (NTP) Report on Carcinogens		
Not listed.		
Reproductive toxicity	Suspected of damaging fertility or the unborn child.	
Specific target organ toxicity - single exposure	May cause drowsiness and dizziness.	

Specific target organ toxicity - repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	May be fatal if swallowed and enters airways.
Chronic effects	May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Product		Species	Test Results
HumiSeal Thinner 503			
Aquatic			
Crustacea	EC50	Daphnia	15.3135 mg/l, 48 hours estimated
Fish	LC50	Fish	130.4751 mg/l, 96 hours estimated
Components		Species	Test Results
METHYL ETHYL KETC	NE (CAS 78-93-3)	
Aquatic			
Crustacea	EC50	Water flea (Daphnia magna)	4025 - 6440 mg/l, 48 hours
Fish	LC50	Sheepshead minnow (Cyprinodon variegatus)	> 400 mg/l, 96 hours
TOLUENE (CAS 108-8	8-3)		
Aquatic			
Crustacea	EC50	Water flea (Daphnia magna)	5.46 - 9.83 mg/l, 48 hours
Fish	LC50	Coho salmon,silver salmon (Oncorhynchus kisutch)	8.11 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability

Bioaccumulative potential

Biodocamalativo potomital	
Partition coefficient n-octa	nol / water (log Kow)
METHYL ETHYL KETONE	0.29
TOLUENE	2.73
Mobility in soil	No data available.
Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.	
Local disposal regulations	Dispose in accordance with all applicable regulations.	
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.	
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).	
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.	

14. Transport information

ΙΑΤΑ	
UN number	UN1263
UN proper shipping name	PAINT RELATED MATERIAL (TOLUENE, METHYL ETHYL KETONE)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Substanty risk	

Packing group	II
Environmental hazards	No.
ERG Code	3H
Special precautions for user Other information	Read safety instructions, SDS and emergency procedures before handling.
	Allowed with restrictions
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.
IMDG	
UN number	UN1263
UN proper shipping name	PAINT RELATED MATERIAL (TOLUENE, METHYL ETHYL KETONE)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	
Marine pollutant	No.
EmS	F-E, <u>S-E</u>
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and	Not established.
the IBC Code	

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IATA; IMDG
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15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated. CERCLA Hazardous Substa	nce List (40 CFR 302.4)	
		Listed. Listed.
Not regulated. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) Not regulated.		
Superfund Amendments and Re	authorization Act of 1986 (SA	RA)
Hazard categories Immediate Hazard - Yes Delayed Hazard - Yes Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No		
SARA 302 Extremely hazard	lous substance	
Not listed.		
SARA 311/312 Hazardous chemical	No	

Chemical name		CAS number	% by wt.	
TOLUENE		108-88-3	60 - < 70	
Other federal regulations				
Clean Air Act (CAA) Sect	ion 112 Hazardous Air Po	ollutants (HAPs) List		
TOLUENE (CAS 108-				
Clean Air Act (CAA) Sect	ion 112(r) Accidental Rele	ease Prevention (40 C	FR 68.130)	
Not regulated.				
Safe Drinking Water Act (SDWA)	Not regulated.			
Drug Enforcement A Chemical Code Num		2, Essential Chemical	s (21 CFR 1310.02(b) and 1310.04(f)(2) and	
METHYL ETHYL	KETONE (CAS 78-93-3)	6714		
TOLUENE (CAS	,	6594		
-		-	al Mixtures (21 CFR 1310.12(c))	
TOLUENE (CAS	KETONE (CAS 78-93-3)	35 %WV 35 %WV		
	al Mixtures Code Numbe			
METHYL ETHYL	KETONE (CAS 78-93-3)	6714		
TOLUENE (CAS	108-88-3)	594		
		and Safety in the Flav	or Manufacturing Workplace	
METHYL ETHYL	KETONE (CAS 78-93-3)	Low priority		
IS state regulations	WARNING: This prod defects or other repro-		known to the State of California to cause birth	
US - California Propo	osition 65 - CRT: Listed d	ate/Developmental tox	kin	
TOLUENE (CAS US. California. Candi subd. (a))		Listed: Janua er Consumer Products	ry 1, 1991 Regulations (Cal. Code Regs, tit. 22, 69502.3	8,
	KETONE (CAS 78-93-3) 108-88-3)			
nternational Inventories				
Country(s) or region	Inventory name		On inventory (yes	s/no)*
Australia	Australian Inventory o	f Chemical Substances	(AICS)	Yes
Canada	Domestic Substances	: List (DSL)		Yes
Canada	Non-Domestic Substa	nces List (NDSL)		No
China	Inventory of Existing (Chemical Substances in	China (IECSC)	Yes
Europe	European Inventory o Substances (EINECS	f Existing Commercial ()	Chemical	Yes
Europe	European List of Notif	ied Chemical Substanc	es (ELINCS)	No
Japan	Inventory of Existing a	and New Chemical Subs	stances (ENCS)	Yes
Korea	Existing Chemicals List	st (ECL)		Yes
New Zealand	New Zealand Inventor	ry		Yes
Philippines	Philippine Inventory of (PICCS)	f Chemicals and Chemi	cal Substances	Yes
United States & Puerto Ric	o Toxic Substances Cor	ntrol Act (TSCA) Invento	огу	Yes
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*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	06-11-2015
Revision date	12-14-2017
Version #	03
HMIS® ratings	Health: 3* Flammability: 3 Physical hazard: 0

NFPA ratings	Health: 2 Flammability: 3 Instability: 0
Disclaimer	The information and recommendations in this safety data sheet are, to the best of our knowledge, accurate as of the date of issue. Nothing herein shall be deemed to create any warranty, expressed or implied. It is the responsibility of the user to determine the applicability of this information and the suitability of the material or product for any particular purpose.
Revision information	This document has undergone significant changes and should be reviewed in its entirety.